

# **CLASSIC SERIES (SUPER GLOSS)**

(3 YEAR WARRANTY)

### 1.Structure

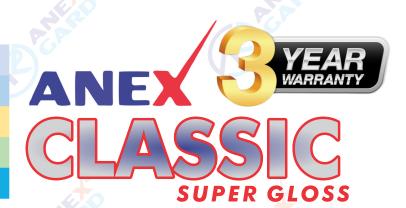
Protective Film

Coating

Base Film/Urethane

**PSA Glue** 

Liner



## 2.Spec data

#### 2.1. Appearance performance

Item	Paint Protection Film		
Function	Paint protection		
Type	CLASSIC SERIES (SUPER GLOSS)		Test Method
Liner bubbles	visually invisible		visual test
Dust	visually invisible		visual test
(19)	0.1-0.6mm	allowed	
Crystal points	0.7-2.9mm	<10	visual test
	≥3.0mm	1 max	
Coated dump	visually invisible		visual test
Glue line	visually invisible		visual test

Test method description:

#### Coated dumb strips

after removing the HC protective film, check the surface of the sample with natural vision;

#### For crystal points

Take the most dense area of sampled crystal points as the measuring area, and take 12.7cm\*12.7 cm is the counting interval for size and quantity evaluation



#### 2.2. Physical performance

ltem	Paint Protection Film		
Type	CLASSIC SERIES (SUPER GLOSS)	Test Mothod	
Gloss (60°)	≥90 (%)	GB 8807	
G weight(Finshed)	345~385 (g/m2)	GB/T 4669	
G weight (Glue)	30~35 (g/m2)		
Product Thickness	180+-15um (um)		
Layer Thickness	43~49 (um)		
Coating Thickness	13-15(um)	GB/T 7125	
Urethane Thickness	140~170 (um)	OB/17125	
Glue Thickness	23-28 (um)		
Liner thickness	75~85 (um)		
Elongation at break	≥120 (%)	GB/T 1040.1	
Shrinkage (MD)	≤0.5 (mm)	FTM 14	
Shrinkage (TD)	≤0.4 (mm)		
Release force	≤0.35 (N/25mm)	GB/T 2792	
Tack	≥12 (N/25mm)	FTM 9	
24h, 180°Peel	≥21 (N/25mm)	GB/T 2792	

Test method description:

Elongation at break of finished products, according to "GB/T 1040.1 Determination of Tensile Properties of Plastics Part 1 General Rules", record the elongation at break value of finished products when the HC coating breaks in the tensile test.

#### 2.3. Characteristic

Type	CLASSIC SERIES (SUPER GLOSS)	Test Mothod
Self Healing Function	Heat	(0.1mm) Brush&Hot
Water contact angle	≤100°	DL/T864
Anti acid	oxalate 72 (Pass)	Lab test
Yellowness Index	≤2	QUV
Anti-fouling	Strongest Marker (PASS)	Lab test



#### Test method description

For scratch repairing function

Use a copper brush with a copper wire within 0.1mm. After brushing the coating surface for 10 times in a circular manner, after heating it with a baking gun or 100 °C boiling water, visually inspect the disappearance of fine scratches; disappearance of fine scratches;

#### Acid and alkali resistance

10% hydrochloric acid, 0.1mol/L sodium hydroxide solution, after smearing the surface of the sample and leaving it for 24 hours, evaluate the appearance of the sample without visible bubbles, cracks and other coating defects;

#### Anti-stain

Use equipment with UV radiation, heating and spraying functions to damage the sample, refer to the corresponding provisions of GB/T 16422.2 for parameter setting, and the spraying water uses general industrial water.

## 3. STORAGE

Shelf life (before application):

The shelf life of this film is 1 year when stored upright in its original packaging in a dust-free environment at a temperature ranging from +15 °C to +25 °C (+59 °F to +77 °F) with relative humidity of 50 %.